<u>171</u> MASS SHOOTINGS THIS YEAR (as of April 23)

The "wolf" (the attacker) strikes in our schools, businesses, and even in our churches. Cities across the country are reporting a spike in violent crime. Come to the Sheepdog Seminar and learn what we can do.

Bennington, Kansas Sheepdog Seminar August 12 (Saturday)

8:30 a.m. - 4:30 p.m.

PRESENTERS



Michael Howell is a retired Kansas City police officer. He holds a B.S. in Criminal Justice and a Master of Arts in Business and Organization Security Operations. He's a graduate of the U.S. Army Command & General Staff College. Michael was the 2018 Kansas City Metro Chiefs and Sheriff Association *Officer of the Year* in 2018.

In 2017, Michael was off duty when he confronted an armed assailant at a COSTCO in Lenexa, KS. Captain Howell fatally wounded the gunman, preventing any injuries to the patrons. Captain Howell travels the country conducting seminars on how to survive such attacks.



Jimmy Meeks is a retired Texas police officer and minister. He has conducted over 400 safety seminars at churches across the United States. He played a major role in the production of the award-winning documentary *Faith Under Fire*, based on a massacre at a church in East Texas in 1980. Fifteen of the worshipers were shot: five of whom were killed (the same church where he was married). Jimmy holds a B.A. in Religion. He also served as a pastor for over 11 years.

LADIES: A FREE SAFETY SEMINAR FOR YOU ON FRIDAY NIGHT, AUGUST 11.

- WHO SHOULD ATTEND: Pastors, First Responders, Church Safety Teams, Educators, Teachers, Business Owners; *anyone and everyone concerned about violence*.
- LOCATION: Bennington Bible Church 824 Nelson St. Bennington, Kansas 67422
- COST: \$45.00 per person (lunch included)
- FOR MORE INFO, or to register, go to <u>www.sheepdogseminars.com</u>.

The <u>Sheepdog Seminar is about violence prevention</u>, protecting the "sheep" (people) from the "wolf." <u>We</u> must learn to assume responsibility for the protection of ourselves, our family, our friends, our fellow Americans. *Learn How To Stop The Wolf...* - GO TO <u>www.sheepdogseminars.com</u>